

SERVICE



LETTER

Service Letter No. 505A
(Supersedes Service Letter No. 505)

May 2, 1968

Reason for Supersedure:

Delete reference to "Stabilizer" as contained in Service Letter No. 505

Subject:

Fuselage Drain Holes

Models Affected:

PA-31 Navajo

Serial Numbers Affected:

31-2 to 31-110 incl.

Compliance Date:

Prior to but not later than the next 100 hour inspection (see "Recommendation"; below)

Reason for Letter:

To provide drain holes at various fuselage locations.

Modification Instructions:

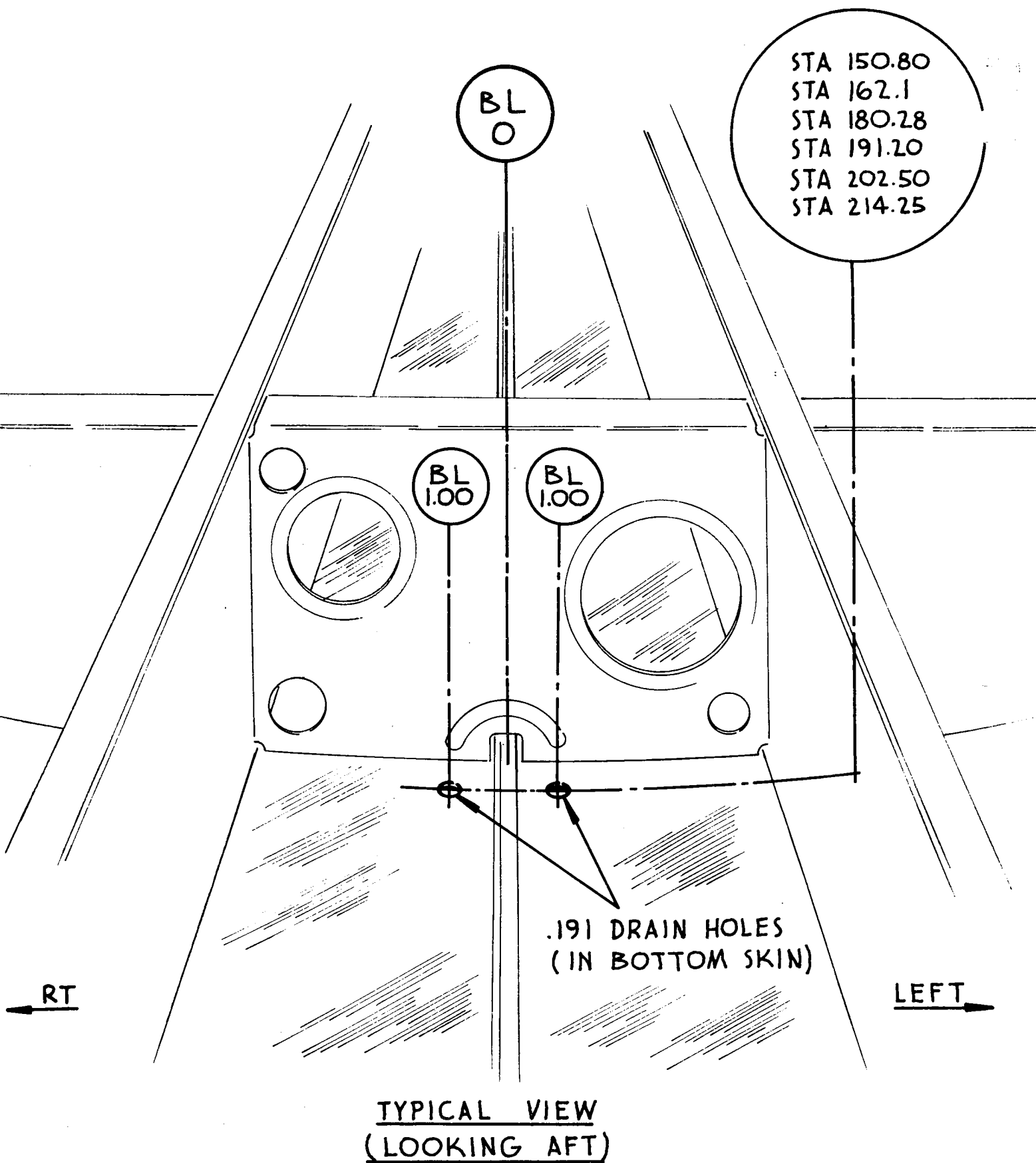
Each hole must be drilled .191 inches in size. The proper hole locations are depicted on the reverse side of this letter.

Recommendation:

It is recommended that this modification be accomplished at the next one-hundred (100) hour inspection, when the floorboards are removed, to insure that airframe members are not damaged during the drilling process.

(over)

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA.. U. S. A.



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